TRAINING HANDS ACADEMY

Conversion Table

mm per thread (Pitch) = threads per inch (TPI)

Pitch (mm)	Pitch (inches)	Treads Per Inch
0.2	0.0079	127.00
0.25	0.0098	101.60
0.3	0.0118	84.67
0.35	0.0138	72.57
0.4	0.0157	63.50
0.45	0.0177	56.44
0.5	0.0197	50.80
0.6	0.0236	42.33
0.7	0.0276	36.29
0.75	0.0295	33.78
0.8	0.0315	31.75
1.0	0.0394	25.40
1.25	0.0492	20.32
1.5	0.0591	16.93
1.75	0.0689	14.51
2.0	0.0787	12.70
2.5	0.0984	10.16
3.0	0.1181	8.47
3.5	0.1378	7.26
4.0	0.1575	6.35
4.5	0.1772	5.64
5.0	0.1969	5.08
5.5	0.2165	4.62
6.0	0.2362	4.23